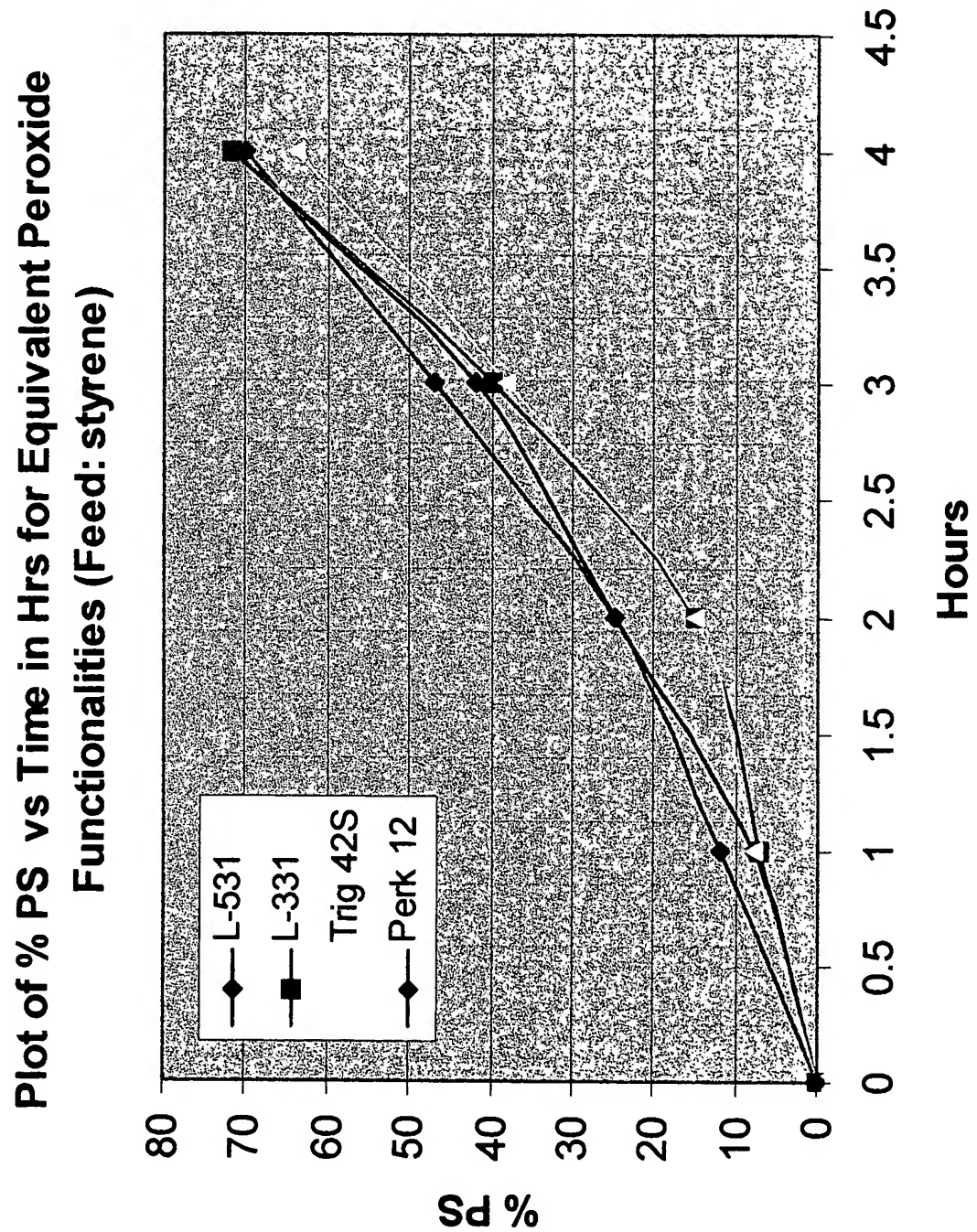


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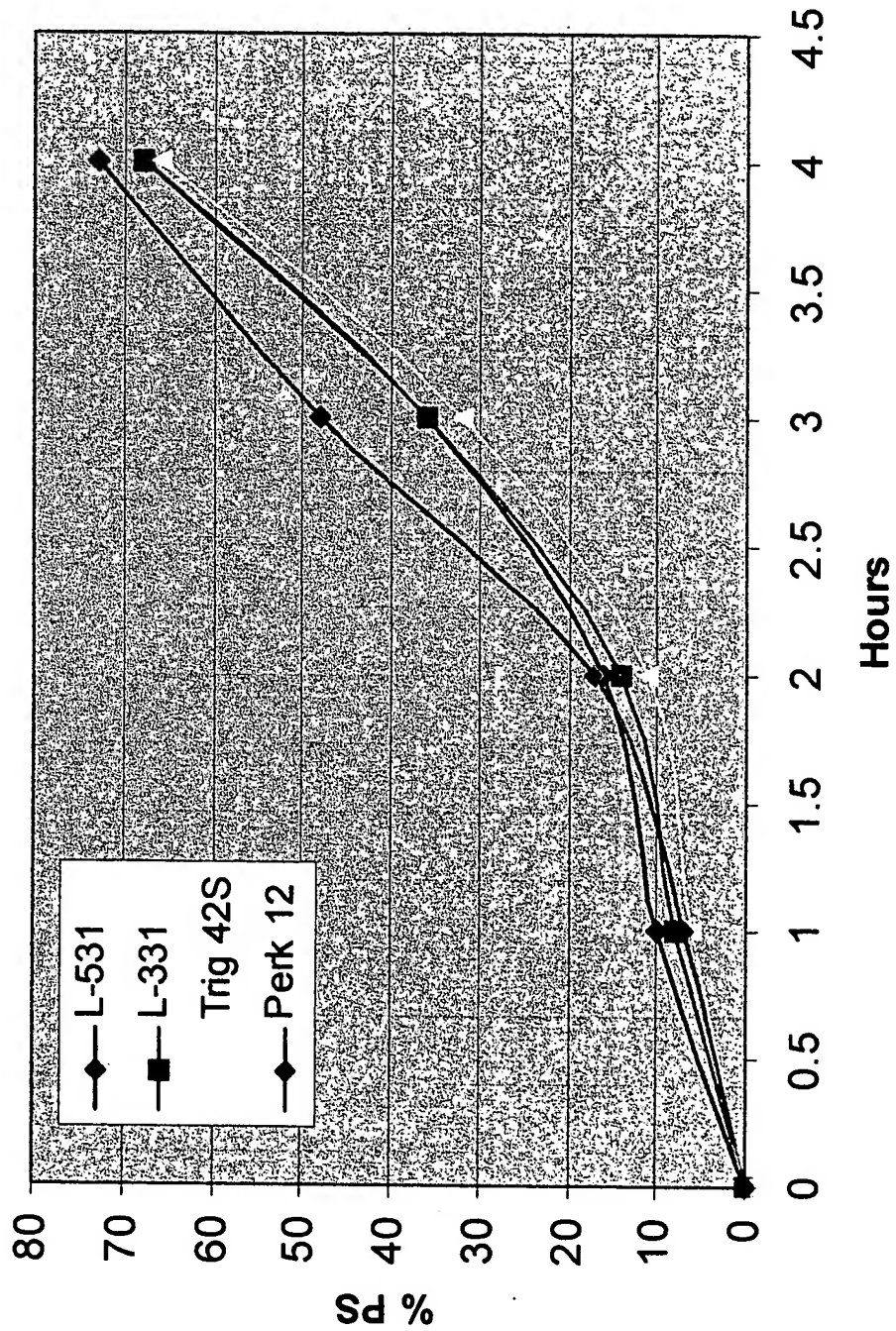
FIG. 1



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FIG. 2

Plot of % PS vs Time in Hrs for Equivalent Peroxide Functionalities (Feed: 7 % Diene 55)



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Fig. 3

**Plot of % Conversions vs Mw in Thousands**  
**(Isothermal polymerization at 110 Deg. C for Equivalent**  
**Peroxide Functionalities)**

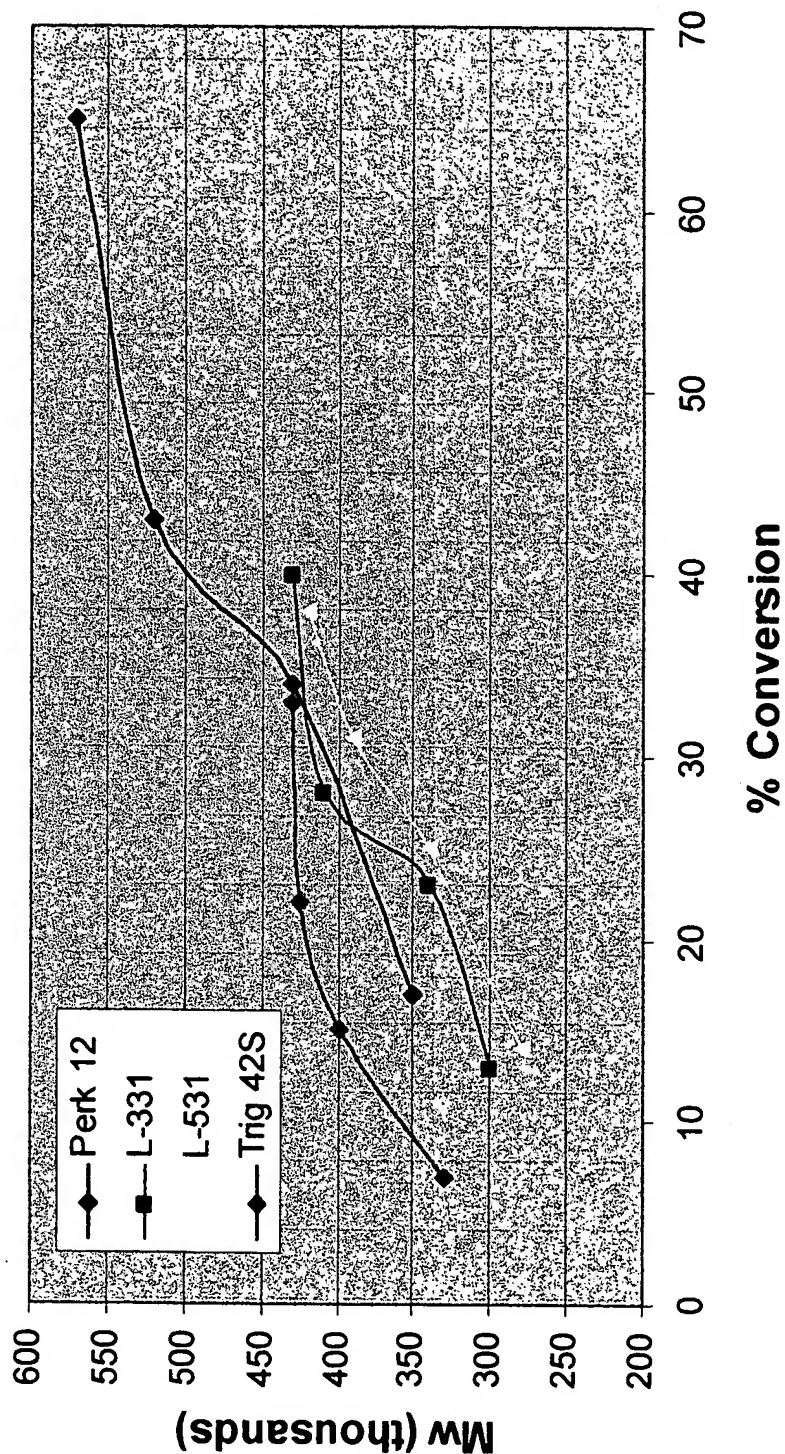


FIG. 4  
%Solids v. Time for Various Levels of JWEB for a Feed of 4% Bayer 390

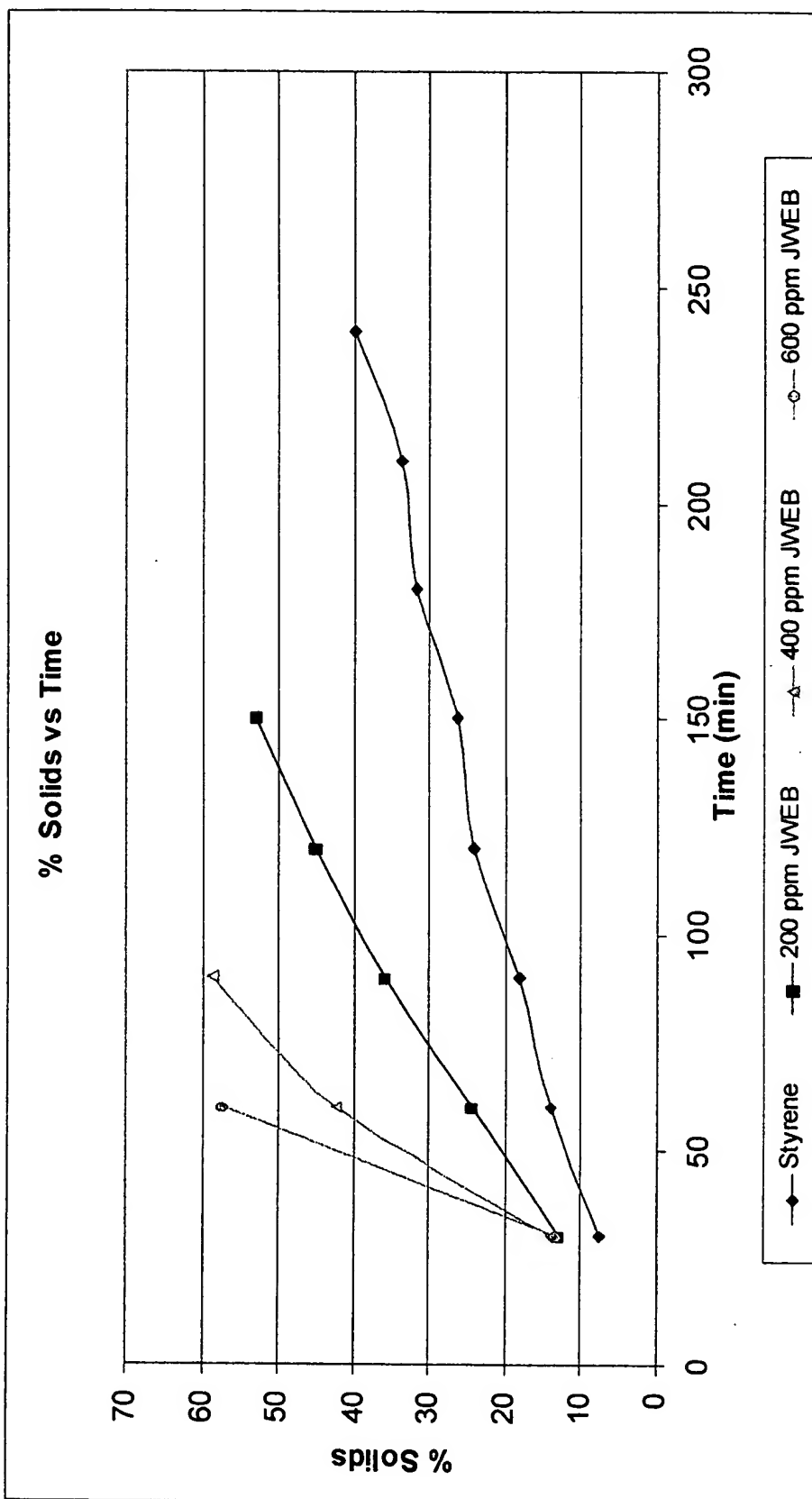
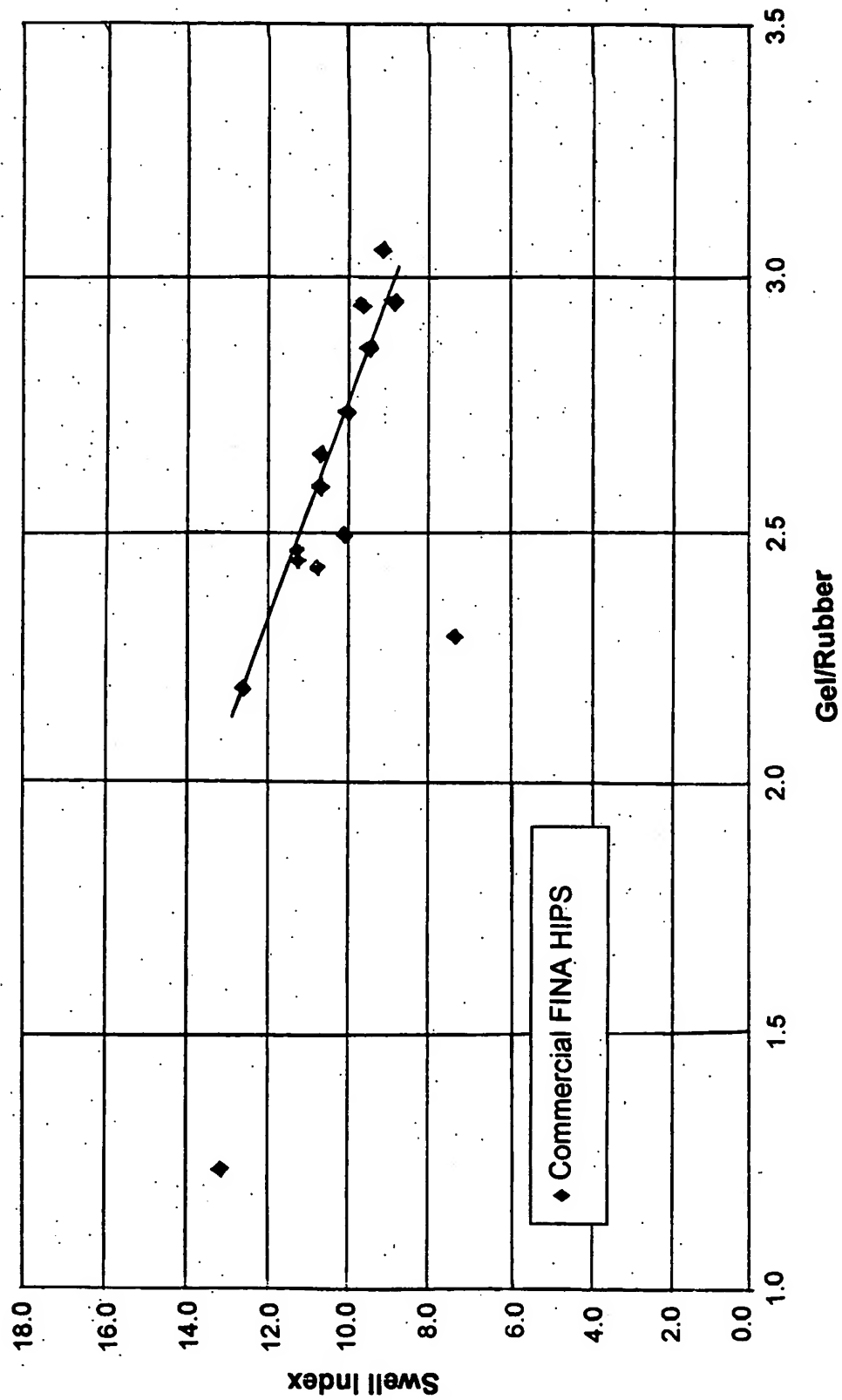
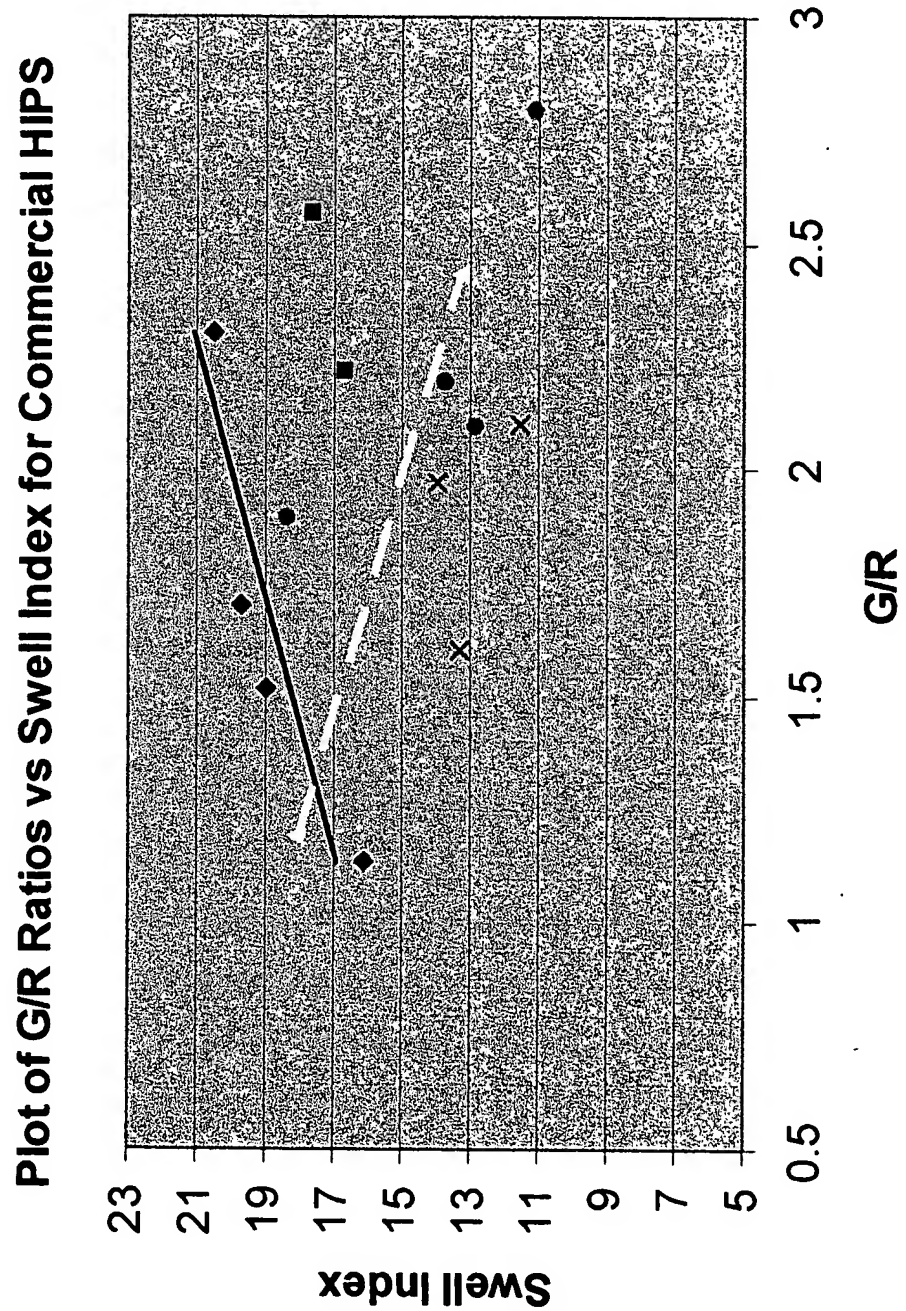


FIG. 5 Plot of G/R Ratio vs Swell Index for Commercial Materials



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FIG. 6 Plot of Gel/Rubber Ratio vs Swell Index for Experiments with Tetrafunctional Initiator (JWEB) and Commercial Grades



◆ JWEB    ■ D-70516    × C-6750    • Atofina Com    D-489